SILBIONE[®] CAF 72589

Food release

Description	A one component silicone elastomer, curing at room temperature on contact with atmospheric humidity, used to treat natural or sealed bottle corks.			
	SILBIONE CAF 72589 is a solventless product based on reactive polymethyl siloxane oils and inert fillers. It can be used as a release coating for materials intended for food contact.			
Advantages	Specially designed formulation to give very thin layer coatings without dilution			
	Does not contain solvents			
	Easy to process			
	May be sprayed on			
	 Very good lubrication of corks 			
	 Excellent liquid-tightness after corking 			
	 Does not alter the organoleptic properties of liquids with which it comes into contact Harmless to the organism 			
Characteristics	AppearanceFluid paste			
	Colouringtranslucent, colourless			
	Odouracetic			
	Dynamic viscosity, at 25 °C, Pa.s, approx7.0			
	Dry matter content, %,			
	Flash point (closed cup) °C> 150			
Mechanical properties	Mechanical properties on a 2 mm thick film after drying for 7 days at 23 $^\circ C$ and 50 $\%$ relative humidity.			
	Shore A hardness, points, approx			
	Tensile strength, MPa., approx			
	Elongation at break, %., approx			
	Modulus at 100 %, MPa, approx0.30			
Processing	Processing is performed easily in a horizontally rotating drum, proceeding in the following manner: (for information purposes only)			
	 Dust removal from the corks by tumbling for around 10 minutes; dust is extracted 			
	 Adding of SILBIONE CAF 72589 (manually or sprayed) 			
	• Dosage : 120 to 150 g for 10,000 corks sized 45x24 (natural cork)			
	• Tumble in the drum for 20 minutes. It is recommended to work in a workshop at a room temperature of 20-25 °C and a relative humidity of around 50 %.			
	Air drying or storage in perforated plastic bags			
	Conditioning for at least 24 hours before delivering			
	If the corks have been subjected to a prior treatment to lubrication (for example bleaching, tinting, waxing,), the user must ensure that there is no incompatibility			

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between residues of this prior treatment and the **SILBIONE CAF 72589**, which could cause problems of adhesion or lubrication.

Packaging	SILBIONE CAF 72589 is delivered in 1 litre and 25 kg tins, fully opening with plug and bleeder hole.
Storage and shelf life	When stored in its original unopened packaging at a temperature of between + 2 °C and + 30 °C, SILBIONE CAF 72589 should be used within 18 months of its date of manufacture. It must be used before the expiry date marked on the packaging.
	Past this date Bluestar Silicones no longer guarantees that the product meets the sales specifications.
Safety	Consult the Safety Data Sheet for SILBIONE CAF 72589.

Visit our website www.bluestarsilicones.com

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